3. Squawker Box

* Paint

- **1.** Sand w/ #150.
- 2. Paint NeoStain Chocolate.
- 3. Paint clear varnish.
- 4. Sand w/ #320.
- 5. Paint clear varnish
- 6. Sand w/ #1500.
- 7. Polish w/ compound



Asahi NeoStain Chocolate





Asahi Urethane Varnish Clear



* Stickers

- 1. Affix ST1 ("SS-309B") on the front-left corner of BD3 (Top Panel).
- 2. Affix ST2 ("Squawker Module (L)" or "Squawker Module (R)") just below ST1.
- 3. Affix ST5 (logo of NOBODY) on BD1 (Bottom Panel) as shown in the figure below.
- 4. Affix ST6 ("DESIGNED & BUILT BY I. MAKINO *2022") on BD1 (Bottom Panel) as shown in the figu





* Cable Holder

1. Affix cable holder HL1 (SG Industry S-606) on BD1 (Bottom Panel) as shown in the figure below.



Completed!

4. Squawker Baffle

* Kerf tape

- 1. Cut kerf tape w/ sissors into two pieces of 12mm x 354mm. ==> TP1 and TP2
- 2. Cut kerf tape w/ sissors into two pieces of 12mm x 154mm. ==> TP3 and TP4
- **3.** Affix TP1-TP4 as shown in the figure below.



* Paint

- 1. Sand w/ #150.
- 2. Paint NeoStain Chocolate.
- 3. Paint clear varnish.
- 4. Sand w/ #320.
- 5. Paint clear varnish
- 6. Sand w/ #1500.
- 7. Polish w/ compound



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Same paint as Sq Box





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* Stickers

- 1. Affix ST3 ("SS-309B") on the upper-left corner of BD7 (Sub-Baffle).
- 2. Affix ST4 ("Squawker Baffle (L)" or "Squawker Baffle (R)") just below ST3.



Bottom

* Soft Spacer

1. Attach BL1 and BL2 (Soft Spacer) on the back side of BD6 (Baffle) with double-stick tape.



Completed!





5. Sticker Design

Print this page on sticker, ELECOM EDT-STSC (A4 transparent).



[END OF SHEET]